

//metro uk07 Type D



Duration:



Two hours

How many:



Two person

UK07 Type D

Note: Please check you have all of the components as listed overleaf prior to starting your build.



3mm
3mm hex key

4mm
4mm hex key

PZ 2
PZ 2 screwdriver

Power Driver

Rubber Mallet

Tape Measure

Tools required

Note: Recommended torque setting for expanding profile locks is 2-2.5Nm

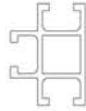
Profiles



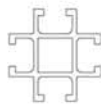
UA3551



UA2667



UA4696



UA6222

Connectors



UA2899-1



UA6628

Gaskets & Trims



UA4487



UA4689

Accessories



UA5169-A

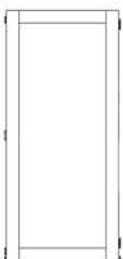


UA5400



UA4495

Cupboard door leaf



UA6860-lh



UA6860-rh

//metro uk07 Type D - List of components.**Kit form - base**

Qty	Code	Description	Size (mm)
4	UA2667	2-way profile bend 743 arc 22.5° 1891 radius	N/A
2	UA2667	2-way profile bend 900 arc 22.5° 2292 radius	N/A
2	UA2667	2-way profile	929
2	UA2667	2-way profile	250
1	UA3551	Elliptical profile 151 x 61	1500
2	UA3551	Elliptical profile 151 x 61	1200
3	UA3551	Elliptical profile 151 x 61	1000
4	UA4696	3-way 2 1/2 profile concave bend 900 arc 22.5° 2292 radius	N/A
4	UA4696	3-way 2 1/2 profile	250
2	UA6222	4-way profile	250
2	UA6860-lh	Hinged LH cupboard door leaf	N/A
2	UA6860-rh	Hinged RH cupboard door leaf	N/A
2	UA4689	Profile channel capping strip Type 'B'	900
2	UA4689	Profile channel capping strip Type 'B'	743
1	UA4689	Profile channel capping strip Type 'B'	450
4	UA4689	Profile channel capping strip Type 'B'	250
4	UA6628	Channel block profile	80
3	UA4495	Elliptical end cap centre hole	N/A
8	UA2899-1	Hinged door stop & channel block	N/A
3	UA5169-A	M8 x 20 button cap screw	N/A
3	UA5400	M8 special washer	N/A
1	UA4487	Glazing wedge 3mm panel W514mm	17,000

Kit form - semi (plus base kit components)

4	UA5166	8mm MF/MDF shaped panel for counter base/ floor/ shelf	N/A
2	UA5166	8mm acrylic shaped panel for counter base/floor/ shelf with holes	N/A
1	UA5167-D	10mm acrylic shaped counter top with holes	N/A

Kit form - fully assembled (plus base & semi kit components)

1	UA3847	3mm acrylic front panel	917 x 232
2	UA3847	3mm acrylic side panel	267 x 232
1	UA7982	3mm acrylic front panel	917 x 697
2	UA7982	3mm acrylic side panel	267 x 697

* Please check all components are correct prior to build





10 Attach the centre frame panel to the end frame panel. Tighten profile locks.



11 Attach second section to centre frame panel or end panel as required. Tighten profile locks.



12 The UK07 counter should look like this.



13 The UK06 counter should look like this.



14 Fit door mullion central onto the 743mm beam, with profile lock facing inwards. Repeat if required (uk07). Loosely tighten profile locks.



15 Insert 917 x 697mm front infill panel into the side and base channels.



16 Locate the acrylic panel into the channel of a 900mm 3-way curved beam. Repeat if required (uk07). Tighten profile locks.



17 Fit the 917 x 232mm clear acrylic front panel into channels. Repeat if required (uk07)



18 Fit a 900mm curved 2-way beam above the clear acrylic panel. Tighten profile locks. Repeat if required (uk07)



19 Slide door hinge into elliptical post. Repeat as required.



20 Tighten all door hinge screws after positioned. If required, lightly tap mullions with rubber mallet to adjust.



21 Fit a 743mm 2-way beam. Repeat if required (uk07). Tighten profile lock.

